SPF Ductile Iron Threaded Fittings



Bushings **Fig. 3283**







For Listings/Approval Details and Limitations, visit our website at www.asc–es.com or contact an ASC Engineered Solutions™ Sales Representative.

Material Specifications

Dimensions: ASME B16.14

Material: ASTM A536 Grade 65-45-12

Finish: Black

Threads: NPT per ASME B1.20.1

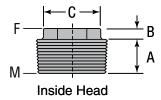
Agency Approvals: All ductile iron threaded fittings are UL/ULC Listed and FM Approved.

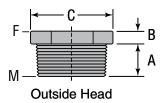
Note: Ductile iron fittings have higher tensile strength than that of steel pipe. Therefore, over tightening can cause damage to pipe threads which may cause leakage. Ductile iron fittings should be tightened approximately three turns beyond hand tight, but no more than four turns.

Figure 3283 Bushings

Nominal Size Male (M) x Female (F)	Maximum Working Pressure ▲	Dimensions				Approx Wt.
		Α	В	С	Style	Each
In. (mm)	psi (kPa)	In. (mm)	In. (mm)	In. (mm)	-	Lbs. (kg)
1 x ½ 25 x 15	500 3450	0.75 19.05	0.25 6.35	1.42 36.06	Outside	0.22 0.10
1 x ³ / ₄ 25 × 20	500 3450	0.75 19.05	0.25 6.35	1.42 36.06	Outside	0.17 0.08
1¼ x 1 32 x 25	500 3450	0.80 20.32	0.28 7.11	1.76 44.70	Outside	0.28 0.13
1½ x 1 40 x 25	500 3450	0.83 21.08	0.31 7.874	2.00 50.80	Outside	0.45 0.20
1½ x 1¼ 40 x 32	500 3450	0.83 21.08	0.31 7.874	2.00 50.80	Outside	0.30 0.14
2 x 1 50 x 25	500 3450	0.88 22.35	0.41 10.414	1.95 49.43	Inside	0.67 0.30
2 x 1¼ 50 x 32	500 3450	0.88 22.35	0.34 8.636	2.48 62.99	Outside	0.73 0.33
2 x 1½ 50 x 40	500 3450	0.88 22.35	0.34 8.636	2.48 62.99	Outside	0.61 0.28

▲ – Working Pressure Ratings are for reference only and based on Sch. 40 pipe. For the latest UL/ULC, and FM pressure ratings versus pipe schedule, please visit asc–es.com or contact your local ASC Engineering Solutions™ Representative.







PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	